

Tax office	Number	Alcoholic brewery factory	Main brand	telephone number	Possible to visit	Purchase alcohol	Type of the Liquor	Multilingual
Matsuyama	1	Eikoh Sake Brewery Inc.	SHUSEN EIKOH	089-977-0964	○	○	SA SH LS	
	2	Kachizuru Syuzo CO., LTD.	KACHIZURUICHI	089-962-2017	○	○	SA	
	3	Kyowua Syuzou CO., LTD.	HATSUYUKIHAI	089-962-2717	○	○	SA, LS	EN
	4	Sasaki Shuzou General Partnership	YAEGIKU	089-969-2005	○	○	SA	
	5	Sakurazumaki Syuzo CO., LTD.	SAKURAZUMAKI	089-992-1011	○	○	SA SH LS	
	6	Takechi Sakamise General Partnership	BUSHIGOKORO	089-984-1037	○	○	SA	
	7	Minakuchi Shuzou CO., LTD.	NIKITATSU	089-924-6616	○	○	SA SH BS LS	
	8	Yukisuzume Shuzo CO., LTD.	YUKISUZUME	089-992-0025	○	○	SA	
	9	Noka Restaurant Botaniyaya	DOBUROKU NAGAI	089-966-3981	○	○	LS	EN
	10	Doburokukoubou Yukikko	YUKIKKOMONOGATARI	089-964-2918	○	○	LS	EN
	11	Shimada Syuzou	KOFUJI	089-964-2111	○	○	SA	
	12	DD4D BREWING	Sour Ale	089-932-7764	○	○	BS	EN
	13	DD4D FACTORY	IPA	089-932-7764	○	○	BS	EN
	14	BAKUSHUKU DEN Guest House Brew	IPA1 IPA1	090-5274-1013	○	○	BS	EN
	Imabari	15	Yagi Syuzobu CO., LTD.	YAMATANMASAMUNE	0898-22-6700	○	○	SA LS
16		Limone CO., LTD.	OHMISHIMA LIMON CELLO	0897-87-3430	○	○	LS	
17		OMISHIMA BREWERY	WHITE ALE	0897-72-9248	○	○	BS	
18		Omishima Minnana Winery CO., LTD.	Shimanka	0897-72-9377	○	○	W	
19		IMABARI MACHINAKA BAKUSHU	HAREHIME HAZY IPA	0898-35-4313	○	○	BS	EN
Iyosaijyo	20	UTENA MEISHU CO., LTD.	UTENACELLO	089-907-6595	○	○	LS	EN
	21	Asahi Breweries LTD. Shikoku Brewery	ASAHI SUPER DRY	0897-53-7770	○	○	BS LS	
	22	ISHIZUCHI SHUZO CORPORATION	ISHIZUCHI	0897-57-8000	○	○	SA SH	EN
	23	Sutou Shuzou CO., LTD.	SUKIGOKORO	0898-72-2720	○	○	SA SH	
	24	Seiryu syuzou CO., LTD.	IYOKAGIYA	0898-68-8566	○	○	SA	LS
	25	Takeda Syuzou CO., LTD.	YAMATOGOKORO	0898-66-5002	○	○	SA LS	
	26	Kuramotoya Honten	KURAMOTOYA ICHIBE	0897-57-9900	○	○	SA	
Niihama	27	Coca-Cola BOTTLERS JAPAN INC. Komatsu plant	lemondo	0898-76-3030	○	○	LS	
	28	Kondou Syuzou CO., LTD.	HANAHIMESAKURA	0897-33-1177	○	○	SA LS	
Iyomishima	29	Imamura Shuzou Limited Partnership	HOUNEN	0896-58-3011	○	○	SA	
	30	Umenishiki Yamakawa CO., LTD.	UMENISHIKI	0896-58-1211	○	○	SA SH BS LS	EN
Ozu	31	Uchiko Winery Joint Enterprise Cooperative	UCHIKO YUME WINE	0893-25-4281	○	○	W	
	32	Uchiko Tourism Union Doburoku Sake Brewery Chobitto	TONTO	0893-44-5338	○	○	BS	
	33	SAKAROKU SAKE BREWING CO., LTD.	KYOHINA	0893-44-3054	○	○	SA SH LS	
	34	Chiyonokame Shuzo CO., LTD.	CHIYONOKAME	0893-44-2201	○	○	SA	LS
	35	Yourou Shuzou CO., LTD.	KAZE NO SATO	0893-34-2352	○	○	SA	
Yawatahama	36	Stellar Mira Liqueur	JYABARA LIQUEUR	0893-44-5987	○	○	LS	
	37	Umebiji Shuzou CO., LTD.	UMEBIJI	0894-22-0312	○	○	SA SH LS	EN
	38	Utsunomiya Sake Brewery CO., LTD.	FLORA	0894-62-0117	○	○	SA	
	39	Kawakame Shuzou Limited Partnership	KAWAKAME	0894-22-0315	○	○	SA	
	40	Koizumi Shuzou CO., LTD.	KOINOSE	0894-22-0170	○	○	SA	
	41	Saisin Shuzou General Partnership	TAMAGAWA	0894-62-0223	○	○	SA SH	
	42	Himebayashi CO., LTD.	HOSENBO	0894-82-0008	○	○	SH LS	EN
Uwajima	43	Nakashirohoke Syuzou General Partnership	SHIROKAWAGOU	0894-82-0146	○	○	SA	EN
	44	Matsuda Shuzou CO., LTD.	MIYANOMAI	0894-38-1111	○	○	SA SH	
	45	Motomiya Sakamise CO., LTD.	KAIMEI	0894-62-0036	○	○	SA LS	
	46	Akamatsu Honke Shuzou CO., LTD.	TAIZAN	0895-32-2727	○	○	SA	
	47	Iwamatsu Syndicate	DOBUROKU NASSO	0895-32-2409	○	○	BS	EN
Aki	48	Konishi Shuzoujyou Limited Partnership	NANGUN	0895-72-0019	○	○	SA	
	49	Nishimoto Shuzou CO., LTD.	TORANOO	0895-58-2008	○	○	SA	EN
	50	Masaki Masamitsu Shuzoujyou CO., LTD.	NOBUSHI	0895-42-1128	○	○	SA	
	51	Meimon Sakai CO., LTD.	TENSHA	0895-25-5533	○	○	SA SH	

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Kochi	1	Suigei Brewing CO., LTD.	SUIGEI	088-841-4080	○	○	SA LS	
	2	Tosa Brewing Company Limited	KEIGETSU	0887-82-0504	○	○	SA	LS
	3	Doburoku Shokudou Yokoya	TAKINOSHIZUKU	090-4781-3130	○	○	LS	EN
	4	Mishima Farm Winery	TOSA-BUDOSHU	0887-82-2391	○	○	W	
Ino	5	Kameizumi Sake Brewing CO., LTD.	KAMEIZUMI	088-854-0811	○	○	SA LS	EN
	6	Kochi Shuzo CO., LTD.	TAKIARASHI	088-897-0314	○	○	SA LS	
	7	Suigei Brewing CO., LTD. Tosa Brewery	SUIGEI	088-856-8888	○	○	SA LS	
	8	MUKAI CRAFT BREWING CO., LTD.	Green Tea IPA 439	080-2986-8867	○	○	BS	EN
Nakamura	9	Sukumo Shuzou CO., LTD.	TOSAHAN	0880-63-3830	○	○	SH	
	10	Noka Shokudou Kazaguruma	FUKI	0880-46-3666	○	○	LS	EN
	11	Noka Restaurant Imachan	TUBAKIHIMENODENSETSU	0880-46-2050	○	○	LS	EN
	12	Noka Shokudou Aozoraya	DOBUROKU GENDAI	0880-46-2830	○	○	LS	EN
	13	Noka Minsyuku Kurosagagi	KOBOREYUKI	0880-46-2505	○	○	LS	EN
	14	Yokoyama Shoten	GONBESSA	0880-52-1074	○	○	LS	EN
	15	Fujimusume Sake Brewing CO., LTD.	TOSA FUJIMUSUME	0880-34-4131	○	○	SA	
Susaki	16	Noka Shokudo Morimoto Maru	YOMEKKO KATSURA	0880-46-2622	○	○	LS	EN
	17	Noka Shokudo TSUNO	Kawahirago	0880-46-2018	○	○	LS	EN
	18	Dokudami Noen Co., Ltd.	Jukkokubai	0880-43-4411	○	○	LS	EN
	19	Tsukasabotan Brewing CO., LTD.	TSUKASABOTAN	0889-22-1211	○	○	SA SH LS	
	20	Nishioka Sake Brewery Ten CO., LTD.	JYUNPEI	0889-52-2018	○	○	SA LS	
	21	Fumimoto Shuzou CO., LTD.	HINODE MOMOTARO	0880-22-0039	○	○	SA	
	22	Mutemuka CO., LTD.	DABADAHIBURI	0880-27-0316	○	○	SA SH LS	EN
Nankoku	23	Shimizu	ROKKORI	0889-40-2445	○	○	LS	EN
	24	Shimanto Kouji Koubou	DOBU	0880-22-4085	○	○	LS	EN
	25	Matsubara CO., LTD.	HAPPYAKU TODORO	0889-66-0044	○	○	LS	EN
	26	Noka Minshuku TAKEJO	Takejo	0889-62-3081	○	○	LS	EN
	27	Arisawa CO., LTD.	BUNKAJIN	0887-52-3177	○	○	SA LS	
	28	Takagi Shuzo Inc.	TOYONOUME	0887-55-1800	○	○	SA LS	
	29	Baum Limited Liability Company MOTOYAMA Distillery	HONKAKUKOMESHOCHEU TENKUNGSATO	0887-72-9900	○	○	SH	
Aki	30	Matsuo Shuzo CO., LTD.	MATSUOKINA	0887-53-2273	○	○	SA	
	31	Doburokukobo Kounan	EIJU	0887-55-3891	○	○	LS	EN
	32	Noka Shokudou Family Osugi	OSUGINODOBUROKU TERU	0887-72-0588	○	○	LS	EN
	33	Dendenmusi	TOSA TENKU NO SATO	0887-76-2613	○	○	LS	EN
	34	KOCHI CAMPAGNE BREWERY	TOSACO	0887-33-2117	○	○	SA	
Aki	35	Yamamoto Shoji Co., Ltd.	Yamamoto Bakushu	088-823-5311	○	○	BS	
	36	INOUE WINERY CORPORATION	TOSA	0887-50-6694	○	○	W	
	37	Arimitsu Sake Brewery CO., LTD.	AKITORA (TIGER)	0887-33-2117	○	○	SA	
	38	Kikusui Shuzo CO., LTD.	KIKUSUI	0887-35-3501	○	○	SA SH W LS	EN
	39	Sento Sake Brewery CO., LTD.	TOSASHIRAGIKU	0887-33-2611	○	○	SA SH LS	
	40	Tosatsuru Sake Brewing CO., LTD.	TOSATSURU	0887-38-6511	○	○	SA SH LS	
	41	Tosatsuru Sake Brewing CO., LTD. Kitahno Brewery	TOSATSURU	0887-38-6550	○	○	SA	
Aki	42	Hamakawa Shoten CO., LTD.	BIJOFU	0887-38-2004	○	○	SA SH LS	EN
	43	Minami Shuzoujyou CO., LTD.	MINAMI	0887-38-6811	○	○	SA	
	44	Noka Shokudou Maemaki	NAGOMI	0887-38-3155	○	○	LS	EN



Takamatsu Regional Taxation Bureau  
<http://www.nta.go.jp/about/organization/takamatsu/sake/index.htm>

### EHIME PREFECTURE

Ehime Sake Brewers Association  
<http://www.ehime-syuzou.com/>

### KOCHI PREFECTURE

Kochi Sake Brewers Association  
<http://www.kbiz.or.jp/kumiai/sake/>

**About an abbreviation of the type of the liquor**

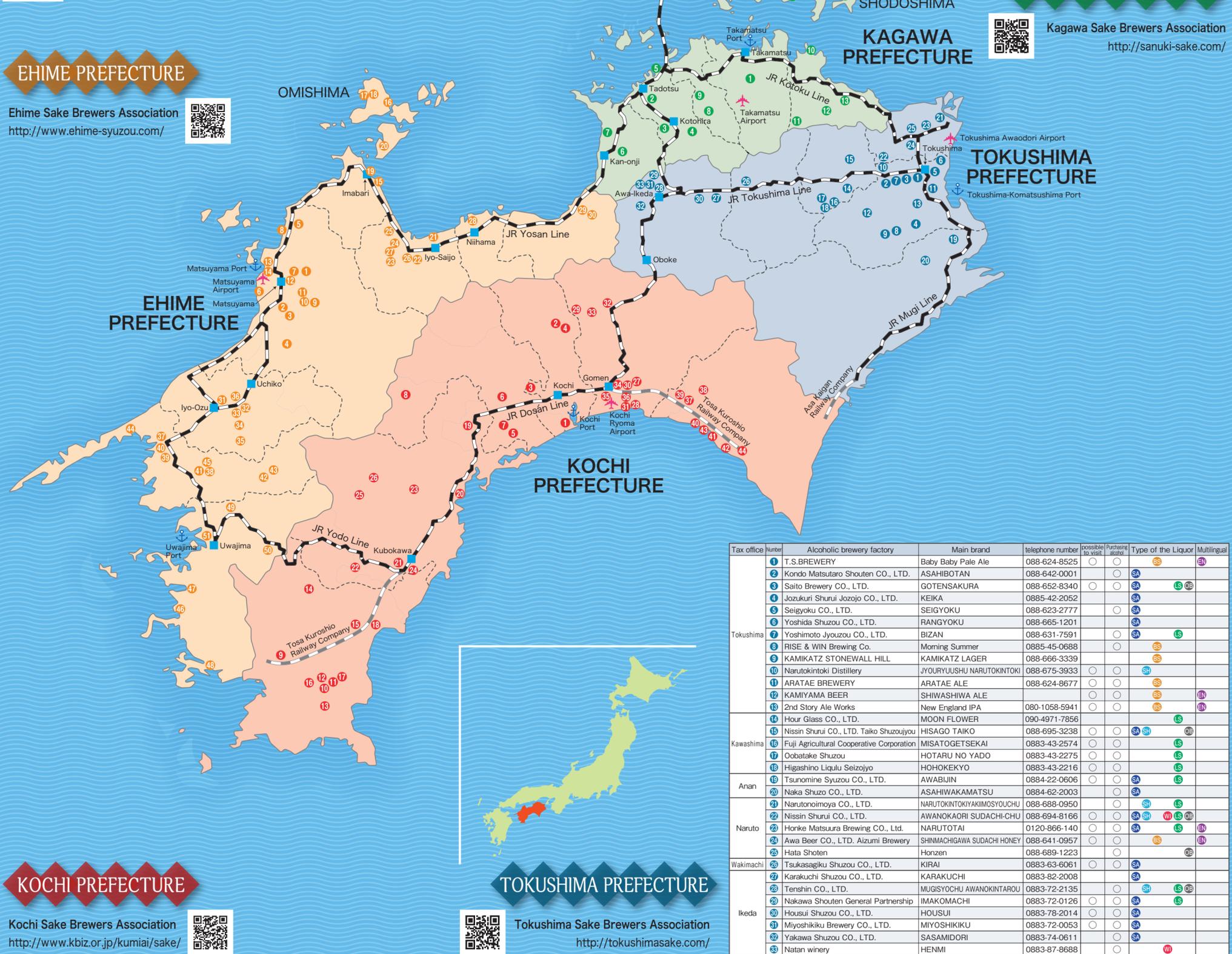
SA..... Sake      W..... Wine, Fruit wine, Sweet fruit wine  
 SH..... Shochu      LS..... Liqueurs, Spirits  
 BS..... Beer, Sparkling liquor      Other brewed liquors

**Language abbreviations**

EN..... English      CH..... Chinese  
 FR..... French      SW..... Swedish

**About "SHIKOKU SAKAGURA MAP"**

1 This map was created using the information available at the time. Please contact each brewery in advance for information on brewery tours, purchasing alcohol, and receiving multilingual services.  
 2 Unauthorized copying and revision of this "SHIKOKU SAKAGURA MAP" are strictly prohibited. All rights reserved.  
 3 This "SHIKOKU SAKAGURA MAP" indicates only the factories which hope to publish.



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Takamatsu	1	Reexam CO., LTD. Kagawa Brewery	SANUKI BEER	087-889-8001	○	○	BS	
	2	Nishinokinryo Corp. Tadotsu Brewery	KINRYO	0877-33-4133	○	○	SA SH LS	EN
	3	Nishinokinryo Corp. Kotohira Brewery	KINRYO	0877-73-4133	○	○	SA	EN
Marugame	4	Maruo Honten	GAJJIN	0877-75-2045	○	○	SA	
	5	MARUGAME MIROC BREWERY	AJIKAN	0877-43-7067	○	○	BS	EN
	6	Kawatsuru Sake Brewing CO., LTD.	KAWATSURU	0875-25-0001	○	○	SA LS	
Kan-onji	7	Lollo Rossa	LIMONCELLO	0875-24-8836	○	○	LS	
	8	Ayakiku Shuzou CO., LTD.	KUNISHIGE	087-878-2222	○	○	SA SH LS	
Sakaide	9	Yushin Brewer CO., LTD.	YUSHIN	087-876-4111	○	○	SA	EN
	10	Sanukishi SA Kousha, Inc. Sanuki Winery	SAUVAGEONNE SAVOUREUSE	087-895-1133	○	○	W	
	11	Kechigan no Sato CO., LTD.	KECHIGAN ONREI	0879-56-2328	○	○	LS	EN
Nagao	12	Tsubame Brewery	Blanche	0879-49-2094	○	○	BS	
	13	Fukushige syokuhin bakushu jouzoubu	Saku	080-9833-3227	○	○	BS	
	14	Shodoshima Shuzo CO., LTD.	SHODOSHIMANOKAGAYAKI	0879-61-2071	○	○	SA	EN
Tonosho	15	Yagy Shoten Limited Partnership	OLIVE HERBAL LIQUEUR MIKOTO	0879-62-5589	○	○	LS	
	16	mamenamebeer	Kuromamename	0879-62-8670	○	○	BS	EN

**KAGAWA PREFECTURE**  
 Kagawa Sake Brewers Association  
<http://sanuki-sake.com/>

Tax office	Number	Alcoholic brewery factory	Main brand	telephone number	Possible to visit	Purchase alcohol	Type of the Liquor	Multilingual
Tokushima	1	T.S.BREWERY	Baby Baby Pale Ale	088-624-8525	○	○	BS	EN
	2	Kondo Matsutarou Shouten CO., LTD.	ASAHIHOTAN	088-642-0001	○	○	SA	
	3	Saito Brewery CO., LTD.	GOTENSAKURA	088-652-8340	○	○	SA	LS
	4	Jozokuri Shurui Jozozo CO., LTD.	KEIKA	0885-42-2052	○	○	SA	
	5	Seigyoku CO., LTD.	SEIGYOKU	088-623-2777	○	○	SA	
	6	Yoshida Shuzou CO., LTD.	RANGYOKU	088-665-1201	○	○	SA	
	7	Yoshimoto Jyouzou CO., LTD.	BIZAN	088-631-7591	○	○	SA	LS
	8	RISE & WIN Brewing Co.	Morning Summer	0885-45-0688	○	○	BS	
	9	KAMIKATZ STONEWALL HILL	KAMIKATZ LAGER	088-666-3339	○	○	BS	
	10	Narutokintoki Distillery	JYOURYUSHU NARUTOKINTOKI	088-675-3933	○	○	SH	
Kawashima	11	ARATAE BREWERY	ARATAE ALE	088-624-8677	○	○	BS	
	12	KAMIYAMA BEER	SHIWAISHIWA ALE	088-624-8677	○	○	BS	EN
	13	2nd Story Ale Works	New England IPA	080-1058-5941	○	○	BS	EN
	14	Hour Glass CO., LTD.	MOON FLOWER	090-4971-7856	○	○	LS	
	15	Nissin Shurui CO., LTD. Taiko Shuzoujyou	HISAGO TAIKO	088-695-3238	○	○	SA SH	EN
	16	Fuji Agricultural Cooperative Corporation	MISATOGETSEKAI	0883-43-2574	○	○	LS	
	17	Obatake Shuzou	HOTARU NO YADO	0883-43-2275	○	○	LS	
Anan	18	Higashino Liqueur Seizojo	HOHOKEKYO	0883-43-2216	○	○	LS	
	19	Tsunomine Syuzou CO., LTD.	AWABIJIN	0884-22-0606	○	○	SA	LS
	20	Naka Shuzo CO., LTD.	ASAHIWAKAMATSU	0884-62-2003	○	○	SA	
	21	Narutonimoya CO., LTD.	NARUTOKINTOKIYAKIMOSYOUCHU	088-688-0950	○	○	SH	LS
	22	Nissin Shurui CO., LTD.	AWANOKAORI SUDACHI-CHU	088-694-8166	○	○	SA SH W LS	EN
Naruto	23	Honke Matsuura Brewing CO., Ltd.	NARUTOTAI	0120-866-140	○	○	SA	LS
	24	Awa Beer CO., LTD. Aizumi Brewery	SHINMACHIGAWA SUDACHI HONEY	088-641-0957	○	○	BS	EN
	25	Hata Shoten	Honzen	088-689-1223	○	○	LS	EN
Wakimachi	26	Tsukasagiku Shuzou CO., LTD.	KIRAI	0883-63-6061	○	○	SA	
	27	Karakuchi Shuzou CO., LTD.	KARAKUCHI	0883-62-2008	○	○	SA	
Ikeda	28	Tenshin CO., LTD.	MUGISOYACHU AWANOKINTAROU	0883-72-2135	○	○	SH	LS
	29	Nakawa Shouten General Partnership	IMAKOMACHI	0883-72-0126	○	○	SA	LS
	30	Housui Shuzou CO., LTD.	HOUSUI	0883-78-2014	○	○	SA	
	31	Miyoshikiku Brewery CO., LTD.	MIYOSHIKIKU	0883-72-0053	○	○	SA	
	32	Yakawa Shuzou CO						